



**XS650/SR500  
297mm Dia.  
Disc Drill  
Pattern**

Print out 3 copies and tape together.  
Enlarge so scale measures 100mm

3/16" or 5mm  
Holes

100mm

120°

46mm Disc Width  
38mm Swept Area

Note : Attach and center punch on back side of disc  
This pattern is made for right side mounted discs.