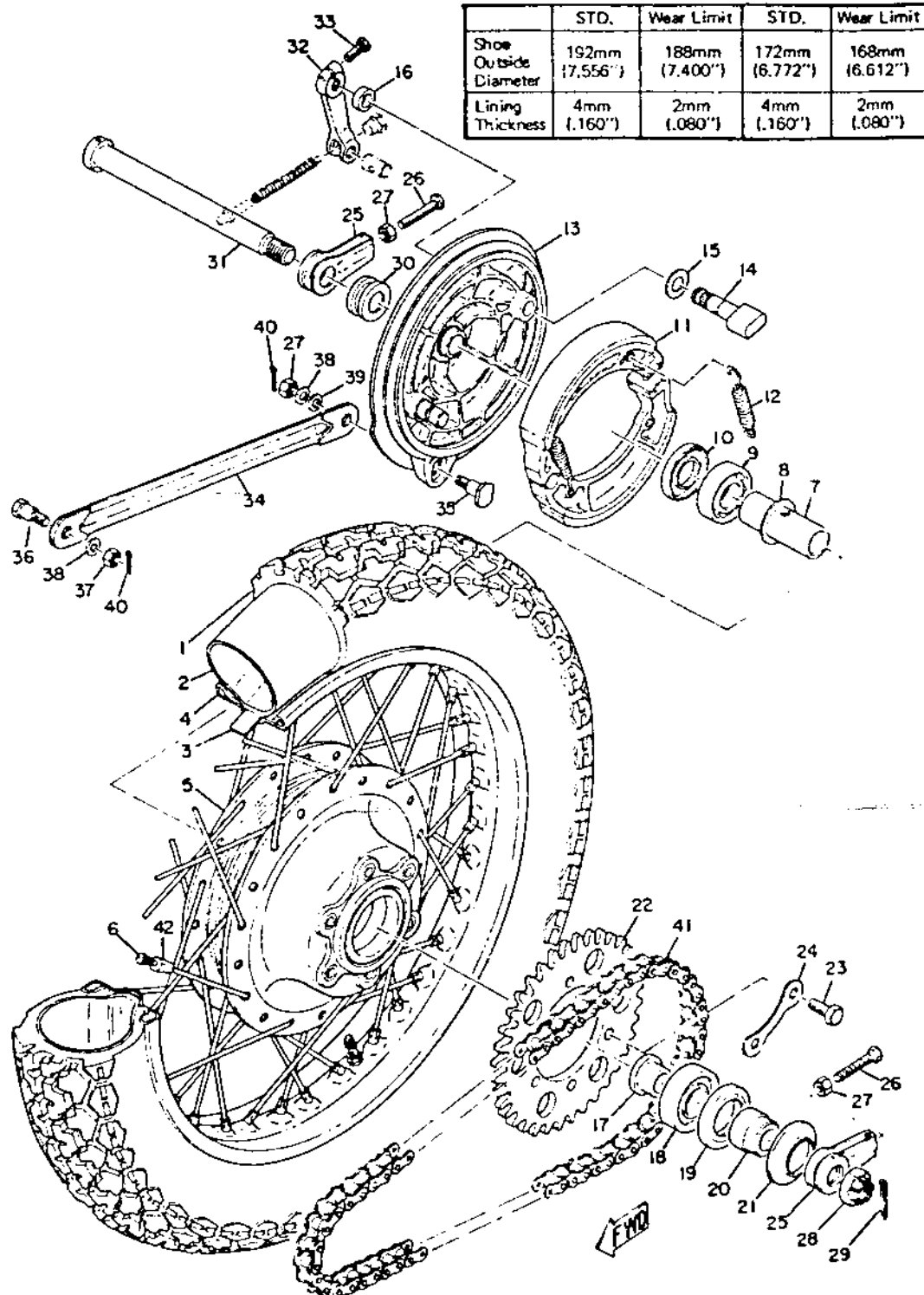


Ref. No.	Part Number	Description	XS 1	XS 1B	XS 2	XS 650
1	9414C-18340-00	TIRE (4.00-18-4PR).....	1	1	1	1
2	94240-18024-00	TUBE (4.00-18) .....	1	1	1	1
	94237-18120-00	TUBE (94240-18024) .....	1	1	1	1
3	94340-18022-00	BAND, rim (4.00-18) .....	1	1	1	1
4	94421-18049-00	RIM (2.15B-18) .....	1	1	1	1
5	256-25311-00-00	HUB.....	1	1	1	1
6	256-25304-00-00	SPOKE SET.....	1s	1s	1s	1s
	256-25396-90-00	SPOKE SET, inner .....	18	18	18	18
	256-25397-90-00	SPOKE SET, outer .....	18	18	18	18
7	90560-20135-00	SPACER, bearing (256-25317-00).....	1	1	1	1
8	256-25315-00-00	FLANGE, spacer.....	1	1	1	1
9	93306-30404-00	BEARING (6304Z) .....	1	1	1	1
10	93104-27026-00	OIL SEAL (SO-27-52-5).....	1	1	1	1
11	256-25330-00-00	BRAKE SHOE COMP.....	2	2	2	2
	447-25330-01-00	BRAKE SHOE COMP. (256-25330-00).....	2	2	2	2
12	90507-20002-00	SPRING, return (246-25333-00).....	2	2	2	2
13	256-25321-00-00	PLATE, brake shoe.....	1	1	1	1
14	168-25351-00-00	CAMSHAFT.....	1	1	1	1
15	148-25353-00-00	SHIM, camshaft (14.2-24-0.5) .....	1	1	1	1
16	148-25359-00-00	SEAL, camshaft .....	1	1	1	1
17	90387-20166-00	COLLAR (256-25376-00) ....	1	1	1	1
18	93306-30507-00	BEARING (6305Z) .....	1	1	1	1
19	93102-35065-00	OIL SEAL (SD-35-62-9).....	1	1	1	1
20	90387-20176-00	COLLAR, shaft (256-25377-00) .....	1	1	1	1
21	256-25367-00-00	COVER, dust.....	1	1	1	1
22	256-25432-20-33	GEAR, sprocket (32T) .....	1	1	1	1
	256-25434-20-33	GEAR, sprocket (34T) .....	1	1	1	1
	256-25436-20-33	GEAR, sprocket (36T) .....	1	1	1	1
	256-25438-20-33	GEAR, sprocket (38T) .....	1	1	1	1
	256-25440-20-33	GEAR, sprocket (40T) .....	1	1	1	1
	256-25442-21-33	GEAR, sprocket (42T) .....	1	1	1	1
23	90105-10007-00	BOLT, fitting (146-25411-00).....	6	6	6	6
24	256-25412-00-00	WASHER, lock .....	3	3	3	3

XS2/TX650

25. TIRE SIZE (FRONT) (TYPE TREAD)	1.50-18 4PR
(REAR) (TYPE TREAD)	4.00-18 4PR
26. TIRE PRESSURE (LBS.) (FRONT) <sup>(1)</sup>	23
(REAR) <sup>(2)</sup>	28



Ref. No.	Part Number	Description	XS 1	XS 18	XS 2	TX 650
25	256-25388-00-00	PULLER, chain	2	2	2	2
26	90101-08034-00	BOLT, chain puller (168-25379-00)	2	2	2	2
27	95301-08700-00	NUT	3	3	3	3
28	90171-18008-00	NUT, shaft (256-25382-00)	1	1	1	1
29	91401-40035-00	PIN, cotter	1	1	1	1
30	90387-20201-00	COLLAR, wheel shaft (256-25383-00)	1	1	1	1
31	256-25381-00-00	SHAFT, wheel	1	1	1	1
32	214-25355-00-00	LEVER, camshaft	1	1	1	1
33	97303-06020-00	BOLT	1	1	1	1
34	256-25371-00-00	BAR, tension	1	1	1	1
35	90109-08184-00	BOLT, tension bar 2 (168-25378-00)	1	1	1	1
36	90109-08375-00	BOLT, tension bar (168-25373-00)	1	1	1	1
37	95301-08600-00	NUT	1	1	1	1
	95303-08600-00	NUT (95301-08600)	1	1	1	1
38	92903-03100-00	WASHER, spring	1	1	1	1
39	92903-08200-00	WASHER, plain	2	2	2	2
40	91401-20015-00	PIN, cotter	2	2	2	2
41	94575-30098-00	CHAIN (530HD-98L)	1	1	1	1
41-1	94645-30001-00	JOINT, chain	1	1	1	
	94680-05011-00	JOINT, chain (94675-30011)				1
42	156-25398-00-00	BALANCER, wheel	U.R.	U.R.	U.R.	U.R.

#### XS1/XS1B

24. TIRE SIZE (Front)	3.25 x 19
(Rear)	4.00 x 18
25. TIRE PRESSURE (Lbs.) (Front)	24
(Rear)	28
26. DRIVE CHAIN TENSION (Up & down freeplay)	20mm 25/32"

#### XS2/TX650

25. TIRE SIZE (FRONT) (TYPE TREAD)	3.50-19 4PR
(REAR) (TYPE TREAD)	4.00-18 4PR
26. TIRE PRESSURE (LBS.) (FRONT) <sup>(1)</sup>	23
(REAR) <sup>(2)</sup>	28
27. DRIVE CHAIN TENSION (UP & DOWN FREEPLAY)	20mm 1/4"