

## Supplies

Oils, greases, shop rags, electrical contact cleaner.

## Workshop

The workshop where the machine is assembled should be clean and large. The floor should be level.

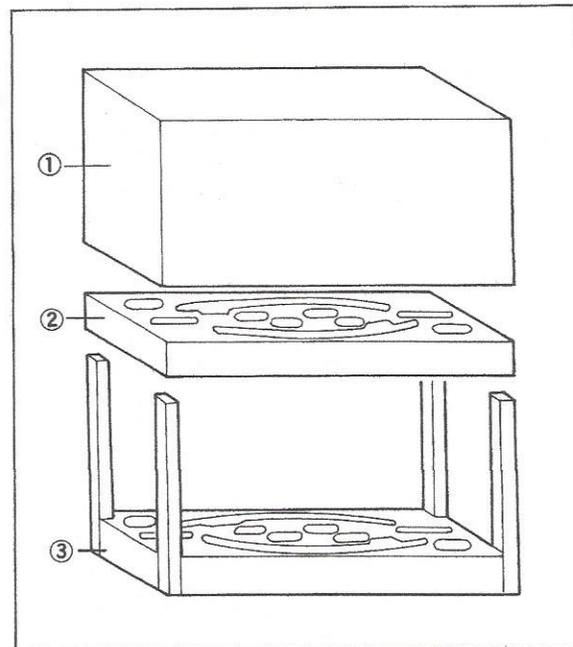
# UNPACKING

### Note on transportation

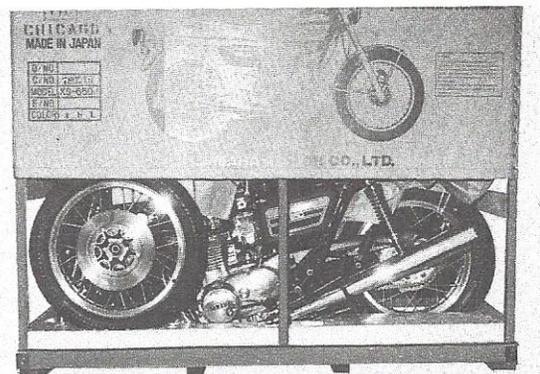
Use care not to butt the machine packed in the crate against a hard object or give it a heavy shock during transportation or in the service shop.

### Procedure for unpacking

To remove the machine and parts packed in the cardboard crate, cut the vinyl bands around the box using a cutter or scissors. Next, remove the exterior carton by lifting it straight up.



1. Cardboard crate      3. Lower foam tray  
2. Upper foam tray

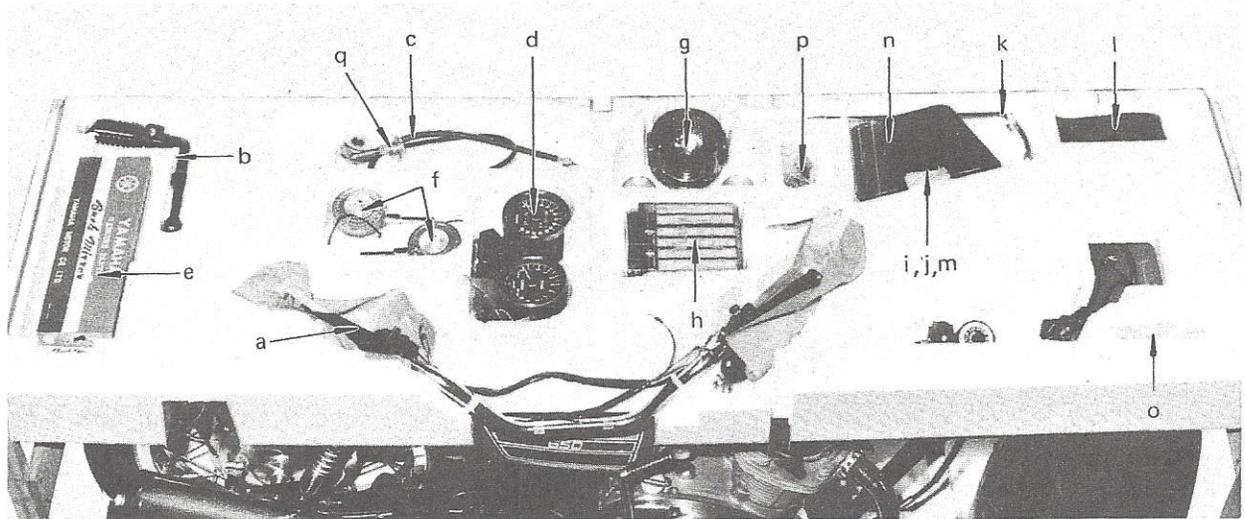


## PARTS CHECK LIST

Before starting the assembly, check for damaged or missing (listed below). Also check the machine for damage, scratches and other defects.

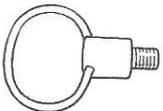
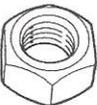
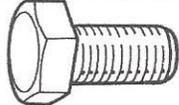
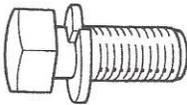
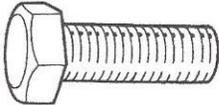
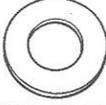
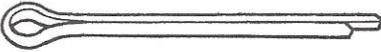
The following parts are contained in the foam tray and the vinyl bag in the package. Check the quantity of parts against the list. Also check for damage.

< Foam tray >

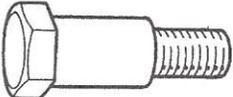
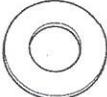
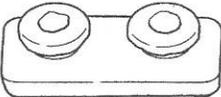
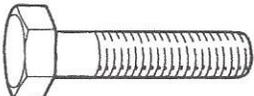


| No. | Parts Name                  | Q'ty |
|-----|-----------------------------|------|
| a   | Handlebar assembly          | 1    |
| b   | Right footrest assembly     | 1    |
| c   | Speedometer cable assembly  | 1    |
| d   | Meter assembly              | 1    |
| e   | Rear view mirror            | 1    |
| f   | Front flasher light         | 2    |
| g   | Tail/Stoplight assembly     | 1    |
| h   | Battery                     | 1    |
| i   | Owner's Manual              | 1    |
| j   | Owner's warranty guide book | 1    |
| k   | Front fender stay           | 2    |
| l   | Service tool                | 1    |
| m   | Battery seat                | 1    |
| n   | Number support              | 1    |
| o   | Vinyl bag (A and B)         | 1    |
| p   | Vinyl bag C                 | 1    |
| q   | Front wheel axle collar     | 1    |

< Vinyl bag A >

| No.  | Illustration  | Part Name                          | Q'ty |
|------|---|------------------------------------|------|
| r-1  |    | Negative lead wire                 | 2    |
| r-2  |    | Wire holder                        | 2    |
| r-3  |    | 6 mm spring washer (Galvanized)    | 1    |
| r-4  |    | 6 mm nut                           | 1    |
| r-5  |    | 6 mm bolt (ℓ = 12 mm)              | 6    |
| r-6  |    | 6 mm spring washer (Chrome-plated) | 10   |
| r-7  |   | 8 mm bolt with spring washer       | 4    |
| r-8  |  | 6 mm bolt (ℓ = 18 mm)              | 4    |
| r-9  |  | 6 mm plain washer                  | 4    |
| r-10 |  | Cotter pin                         | 1    |

< Vinyl bag B >

| No.  | Illustration  | Part Name                | Q'ty |
|------|---|--------------------------|------|
| r-11 |    | Shoulder bolt            | 2    |
| r-12 |    | 8 mm plain washer        | 2    |
| r-13 |    | 6 mm spring washer       | 3    |
| r-14 |    | 6 mm nut                 | 3    |
| r-15 |    | Damper rubber            | 1    |
| r-16 |    | Damper rubber            | 1    |
| r-17 |   | 6 mm bolt ( $l = 25$ mm) | 1    |
| r-18 |  | Washer with rim          | 1    |
| r-19 |  | Fender mount collar      | 1    |
| r-20 |  | Bolt cap                 | 6    |